

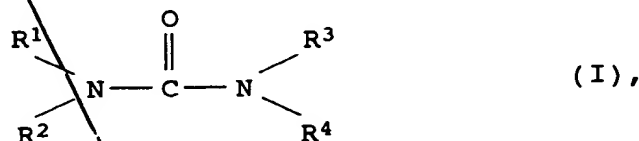
We claim:

1. A process for the preparation of a polyisocyanate which contains one or more biuret groups by reacting

- a) an aliphatic or cycloaliphatic isocyanate containing two or more isocyanate groups (isocyanate a) with
- b) a tertiary alcohol or a mixture of water and a tertiary alcohol (biuretizing agent b)

at from 100 to 250°C, which comprises carrying out the reaction in the presence

- c) of a stabilizer (c) <sup>consisting essentially of</sup> ~~which constitutes~~ a catalytic amount of urea, ammonia, biuret, a urea derivative of the formula I

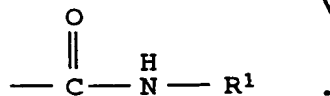


in which R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup> are hydrogen, C<sub>1</sub> to C<sub>10</sub> alkyl or C<sub>5</sub> to C<sub>10</sub> aryl, or

a carboxamide of the formula II



in which R<sup>5</sup> is C<sub>1</sub> to C<sub>12</sub> alkyl which is unsubstituted or in which 1, 2 or 3 hydrogen atoms are replaced by a radical



2. A process as claimed in claim 1, wherein the isocyanate (a) is a C<sub>4</sub> to C<sub>20</sub> diisocyanate or triisocyanate.

3. A process as claimed in claim 1 ~~or 2~~, wherein the isocyanate (a) is hexamethylene-1,6-diisocyanate.
4. A process as claimed in any of ~~claims 1 to 3~~ <sup>claim 1</sup>, wherein the biuretizing agent (b) is a tertiary alcohol or a mixture of a tertiary alcohol and ~~water including~~ up to 80 mol% of water based on the sum of the components of the mixture.
5. A process as claimed in any of ~~claims 1 to 4~~ <sup>claim 1</sup>, wherein the tertiary alcohol is tert-butanol.
6. A process as claimed in any of ~~claims 1 to 5~~ <sup>claim 1</sup>, wherein from 0.5 to 20 mol% of biuretizing agent (b) <sup>is</sup> are employed, based on the isocyanate groups in (a).
7. A process as claimed in any of ~~claims 1 to 6~~ <sup>claim 1</sup>, wherein from 0.01 to 2.0 mol% of a stabilizer (c) <sup>is</sup> are employed, based on the isocyanate groups in (a).
8. A process as claimed in any of ~~claims 1 to 7~~, wherein the reaction is carried out at from 140 to 220°C.
9. A process as claimed in any of ~~claims 1 to 7~~ <sup>claim 1</sup>, wherein the polyisocyanate containing biuret groups is prepared and then unreacted isocyanate (a) is removed from it down to a content of less than 0.5% by weight, based on the polyisocyanate which contains biuret groups.